

DESIGN AND CONSTRUCTION

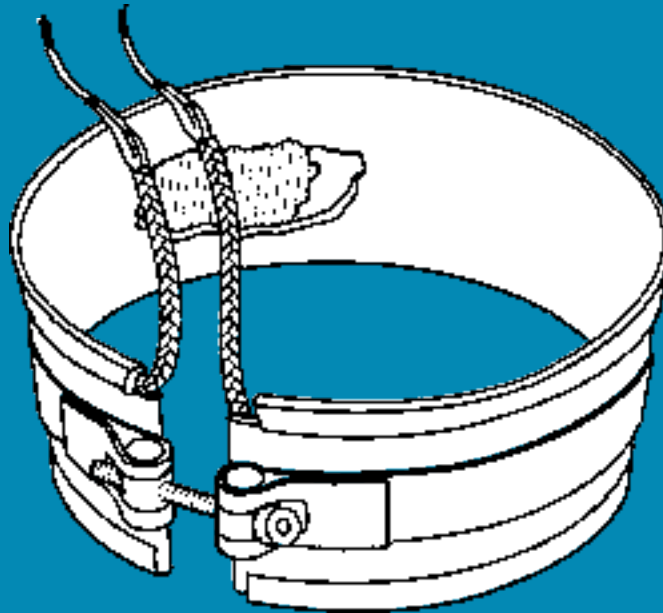
Marathon Band Heaters are computer designed and manufactured to your specifications.

Only the highest quality materials are used for optimal performance.

Tell us about your application so we can best serve your Band Heaters needs.

Marathon Heater BANDs are UL recognized to standard UL499
and to Canadian standard C222. File number 72-M1984

- High temperature oxidation resistant metal sheath
- Highest grade mica insulation provides excellent electrical insulation at high temperatures and is resistant to moisture.
- Clamping band is low thermal expansion stainless steel construction designed to maintain clamping pressure at elevated temperatures.

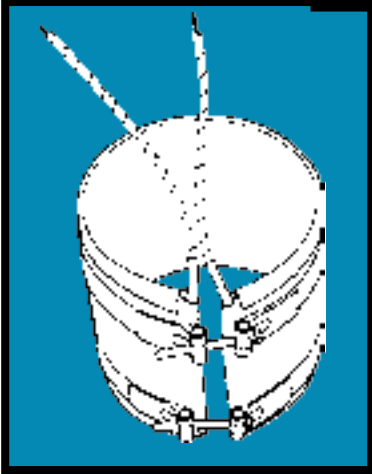


- Nickel/Chromium resistance wire evenly wound for uniform heat distribution and reliable accuracy.
- Standard 10" fiberglass leadwires are UL rated and provide protection up to 850 degrees F.
- Approximately 1/8" thick.



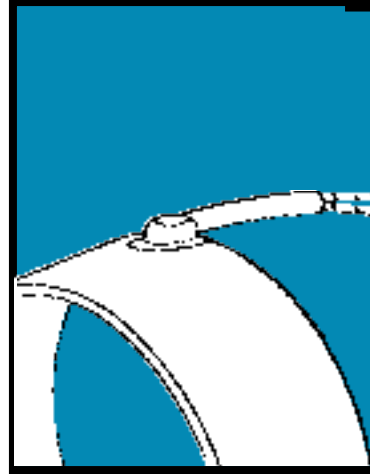
FIBERGLASS LEAD TERMINATIONS

ORDER TYPE L1



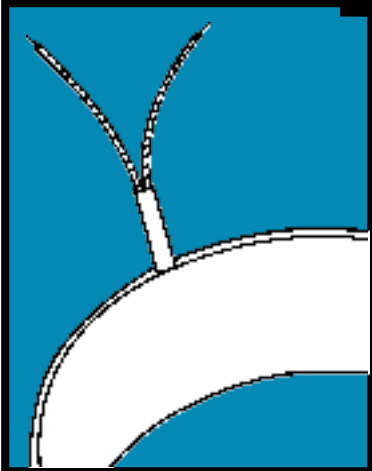
- Leads exiting both sides of gap are standard unless otherwise specified.
- High temperature fiberglass leads are rated to 850 degrees F.
- Standard lead length is 10"

ORDER TYPE L4



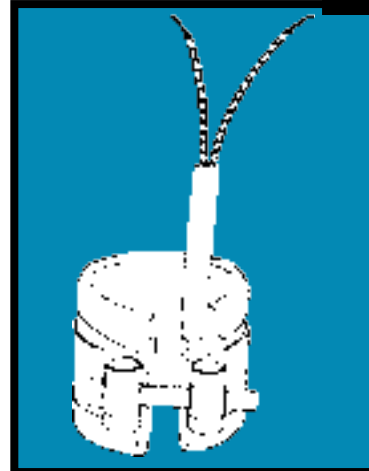
- Leads may exit at right angle out of cap from any position on the heater.
- 1.5" of sleeve protection is standard.

ORDER TYPE L2



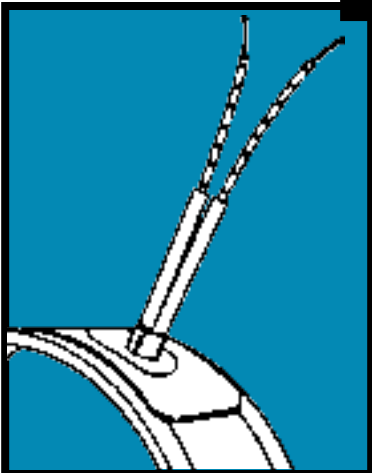
- Lead wires exiting 180 degrees from gap are common on nozzle heater applications.
- 1.5" of sleeve protection is standard on lead exits.

ORDER TYPE L5



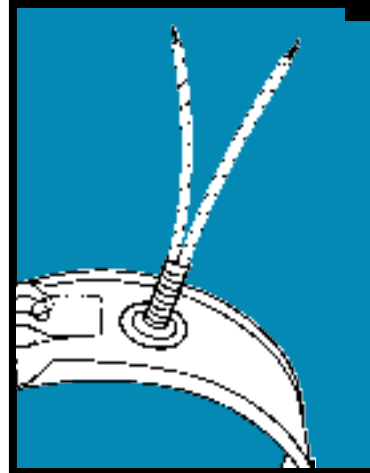
- Lead wires on one side of gap are available on any construction.
- Common exit for small band heaters.
- Standard gap is .300"

ORDER TYPE L3



- Leads exiting straight out the side are available on any construction.
- Leads exit through a brass eyelet.

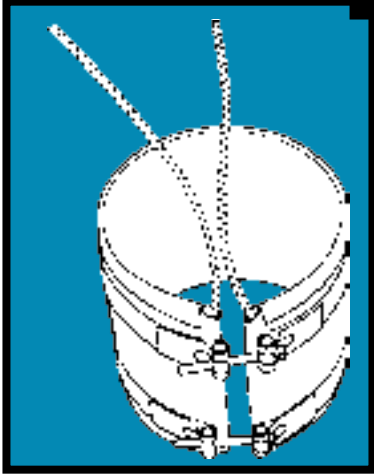
ORDER TYPE L6



- Stainless steel spring provides extra support, protecting leads from sharp bends.

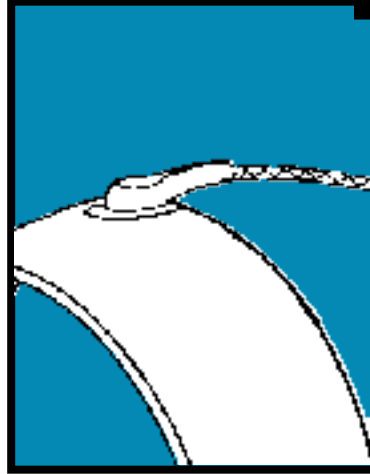
STAINLESS STEEL BRAID TERMINATIONS

ORDER TYPE B1



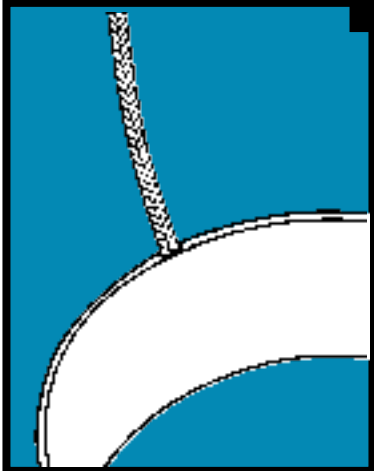
- Stainless Steel braid exiting both sides of gap.
- Leads are 2" longer than S/S braid.
- Stainless Steel braid offers both flexibility and abrasion protection.

ORDER TYPE B4



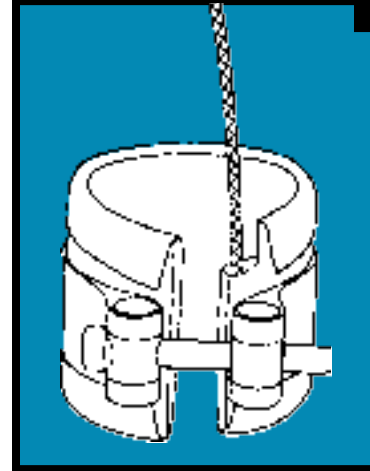
- Stainless Steel braid with right angle exit through cap.

ORDER TYPE B2



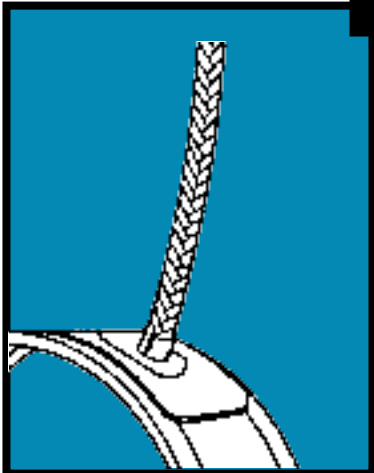
- Stainless Steel braid exiting 180 degrees from gap.

ORDER TYPE B5



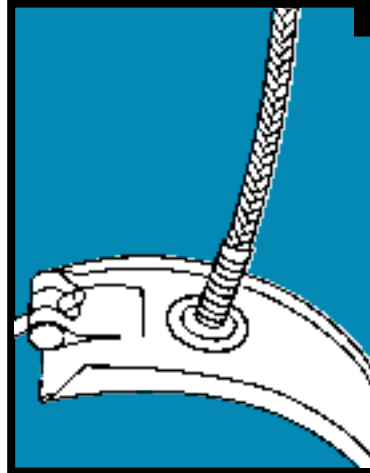
- Stainless Steel braid out same side of gap.
- Standard gap is .300"

ORDER TYPE B3



- Stainless Steel braid straight out side
- Leads exit sheath through brass eyelet.

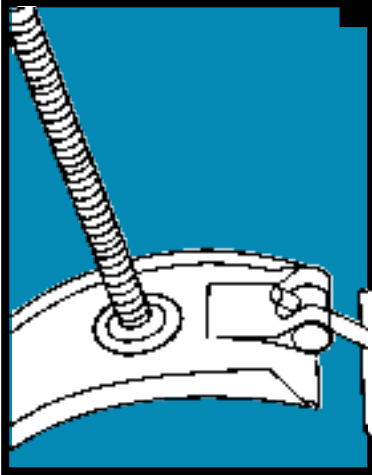
ORDER TYPE B6



- Stainless Steel braid with spring guard.

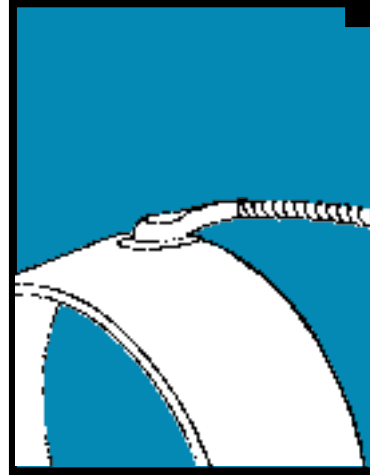
STAINLESS STEEL CONDUIT TERMINATIONS

ORDER TYPE C3



- Flexible Stainless Steel Conduit offers utmost lead abrasion protection.
- Leads are 2" longer than conduit.
- S/S Conduit is sometimes referred to as armor cable or hose.

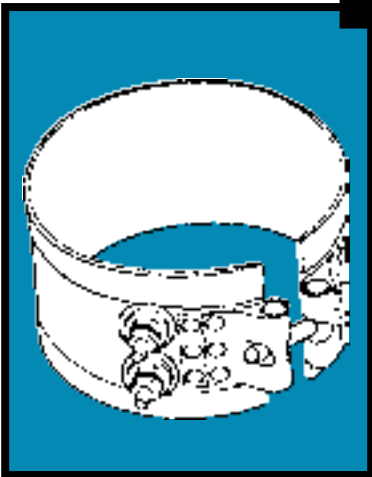
ORDER TYPE C4



- Flexible Stainless Steel Conduit exiting through right angle cap.

POST TERMINATIONS

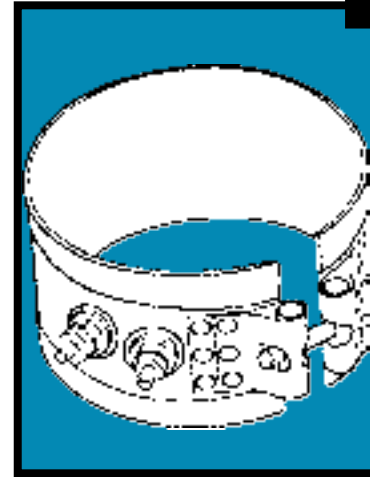
ORDER TYPE N1



- Post Terminal Vertical position.
- This is standard position for heaters 2" wide and greater.
- #10-32 screw thread.

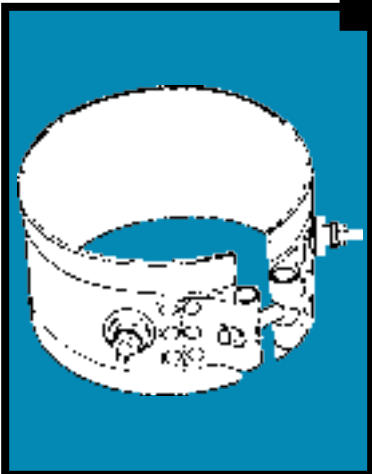


ORDER TYPE N3



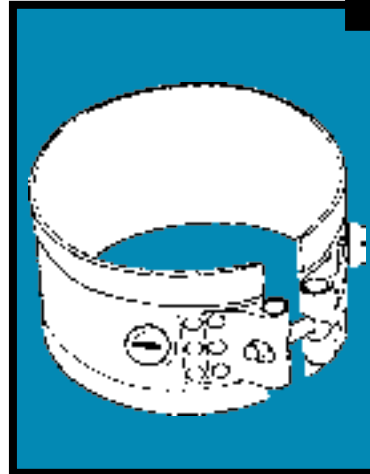
- Post Terminals Parallel position.
- #10-32 screw thread.

ORDER TYPE N2

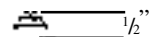


- Post Terminals each side of gap.
- This is standard position for nozzle heaters and band heaters less than 2" wide.
- #10-32 screw thread.

ORDER TYPE BN

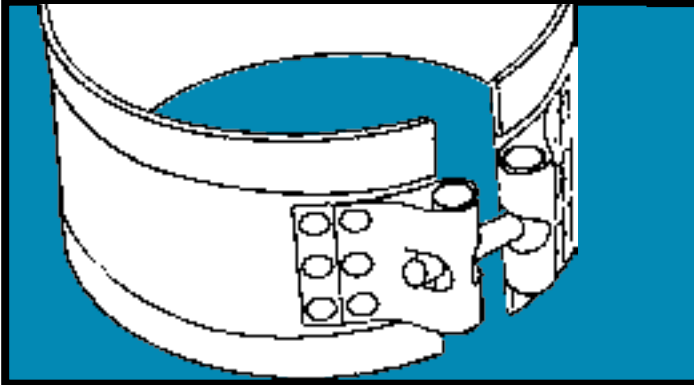


- Button terminals may be ordered in same position as N-1, N-2 or N-3.



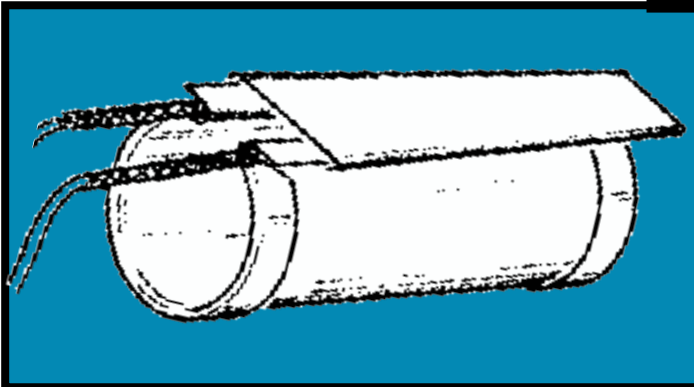
CLAMPING VARIATIONS

WELDED ON BARREL NUT



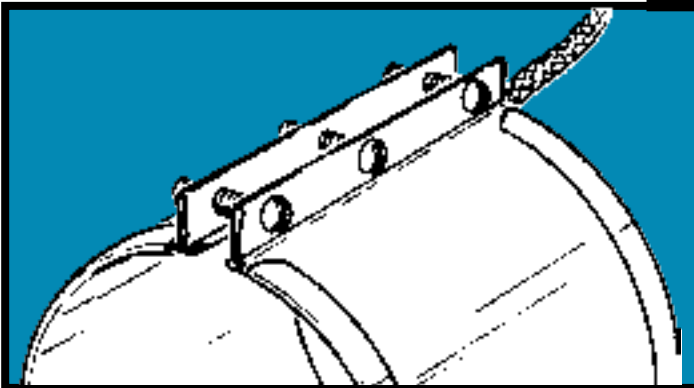
- Welded on barrel Nuts are optional on any screw or lead termination.
- Excellent clamping option for heaters with holes or cutouts.
- No strap to loosen or adjust.
- Standard Barrel nuts are 3/8" diameter and use a 10-24 socket head cap screw.
- 5/8" clearance required.

WEDGE



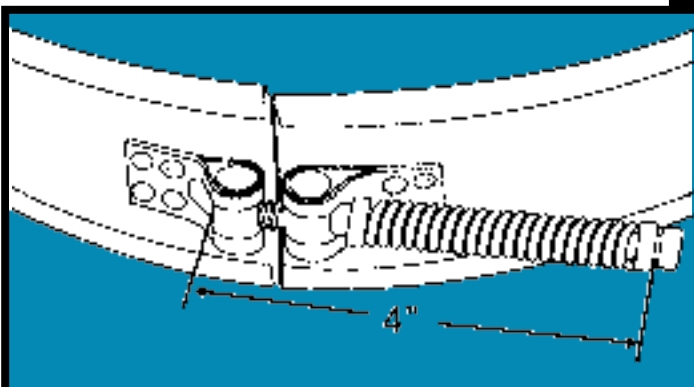
- Wedge mount is ideal for low profile clearance and when access is limited.
- 1/8" clearance required.
- Min I.D. 1"
- Min width 1"
- Standard wedge exit is out each side of gap.

FLANGE



- Flange lock up is best for heaters with multiple holes or cut outs.
- 1/2" clearance required
- Min. I.D. 1"
- Min. width 1"

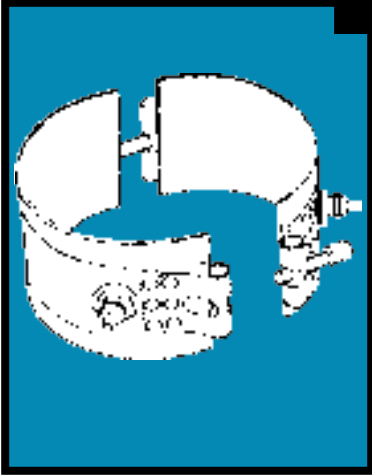
SPRING LOADED CLAMPING



- Tig welded barrel nuts.
- Spring loaded clamping.
- Stainless steel top metal.
- Retains tight heater fit during start-up.

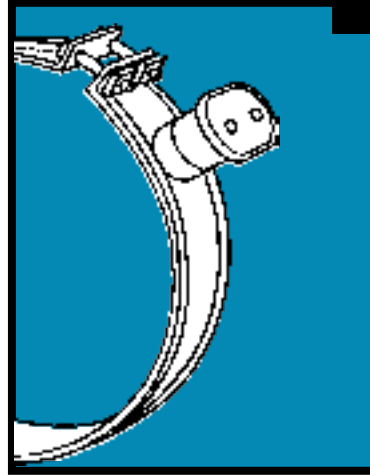
MARATHON BAND HEATER SPECIAL CONSTRUCTIONS

TWO PIECE



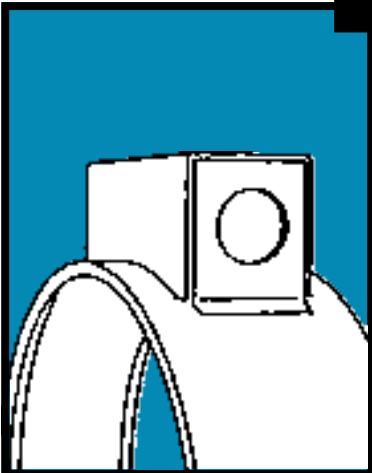
- Two piece construction is available for easy installation and removal.
- Please specify total wattage when ordering
- Min. I.D. 3"

EURO PLUG



- European type plugs are available upon request.
- 1" x 1.75" x 1"

TERMINAL BOX



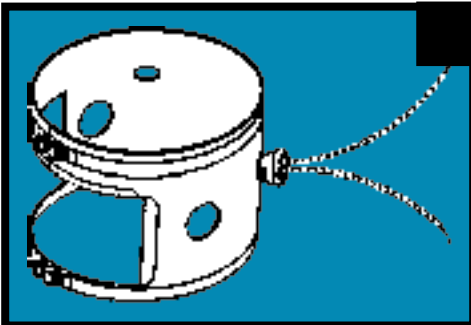
- Terminal boxes are excellent for preventing electrical shock or electrical shorts. Terminal boxes are available on any clamping or construction style.
- 1.5" wide x 2.5" long x 1.87" deep

EXPANDABLE



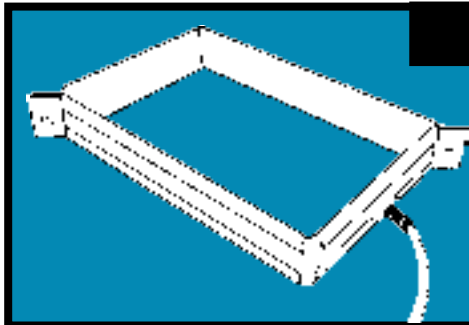
- Expandable Mica Heaters allow you to open the heaters to the diameters of the barrel for easy installation.
- Min. I.D. 3"
- Heaters should only be opened all the way one time.

HOLES



- Band Heaters can be manufactured with custom holes or slots for thermocouples or special mounting needs.
- Please supply drawing or sketch for exact hole locations.
- Specify location in terms of degrees and size of hole.
- Minimum of 1/2" is required from the hole to the edge of the heater.

Box



- Box or rectangular heaters are efficient for heating dies on plastic extruders or the barrels of twin extruders.
- They can be manufactured in one or two piece construction.
- Please supply detailed drawings or sample part when ordering or for quoting.

SPECIAL CONSTRUCTION OPTIONS

- Three phase construction for high wattage heaters.
- Dual voltage wiring allowing the heater to run on either voltage at the same wattage is available on any clamping or termination design.
- Ground lead or terminal is available on any design.
- Ceramic terminal covers.
- Internal Type J or Type K thermocouples are available for close temperature monitoring.
- Box and irregular shaped heaters can be designed to your specifications. Please supply drawing on all special orders.
- Bayonet adapter for thermocouples.

BAND HEATER ORDERING TIPS

When ordering please specify:

- Quantity
- Inside diameter and width
- Volts/Watts
- Termination Type
- Desired clamping
- Part number if known or previously ordered
- Construction variations e.g. wedge lock, flange, two piece, expandable, etc.
- Special holes or cut outs. Please provide drawing of hole location
- Specify total wattage on 2-Piece construction.

WATT DENSITY GUIDE LINES

MAXIMUM ALLOWABLE WATT DENSITY

Cylinder Temp F	200	300	400	500	600	700	800
1.5-3 I.D.	52	51	50	46	41	37	29
3-10 I.D.	47	46	45	42	38	33	25
10 and > I.D.	41	40	39	36	31	27	20

WATT DENSITY - W/ SQ. IN

<p>Watt Density Formula for Band Heaters with Leads</p> $\frac{\text{Wattage}}{(\text{Heater I.D.} \times 3.14) - .75 \times \text{Width}}$	<p>Watt Density Formula for Band Heaters with Posts</p> $\frac{\text{Wattage}}{(\text{Heater I.D.} \times 3.14) - 1.75 \times \text{Width}}$
---	--

