# **SERIES 17000, 18000**

# THERMOSWITCH® Temperature Controllers



1.10.23

# **FEATURES**

- Fast response
- Close control
- · Extreme sensitivity
- Vibration resistance

## **APPLICATIONS**

- · Hydraulic Laminating Presses
- · Livestock Watering Fountains
- · Label Adhesive Applications
- Paint Drying Equipment
- · Hot Stamp Printers
- · Vending Machines
- · Deep Fat Fryers
- · Textile Platens

# **DESCRIPTION**

THERMOSWITCH® controllers control temperatures as low as -100°F (-73°C) and as high as 600°F (316°C) with the proven dependability of over 70 years of service to satisfied customers.

## PRINCIPAL OF OPERATION

The THERMOSWITCH® controller is a strut-and-tube type thermostat comprised of two basic parts: the outer shell, made of high-expanding metal and the strut assembly, made of low-expanding metal.

A pair of electrical contacts is mounted on the strut assembly and installed in the shell under tension or compression. Since each end of the strut assembly is mechanically connected to the ends of the shell, a net change of force is produced on the strut assembly as the shell expands or contracts with changing temperature. The temperature at which the contacts "make" or "break" can be regulated by a temperature adjusting sleeve.

This adaptation of the differential-expansion principle gives several important control advantages:

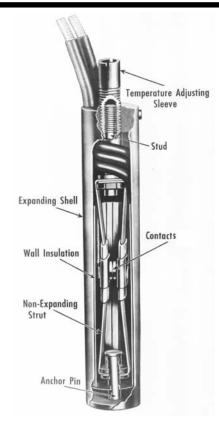
## Fast Response

Since the outer shell of the THERMOSWITCH® is the active sensing member, and not merely a housing, response to temperature change is almost instantaneous.

# Close Control

The controller's shell and strut arrangement has "anticipation" characteristics which substantially reduce the amount of overshoot and undershoot during conditions of rapid temperature change. Anticipation is produced by an inherent time lag between the shell and struts, which causes the shell





'to "lead" the struts by an interval that varies with the rate of temperature change. With rapid temperature rise, the shell exerts a larger net force on the struts and tends to pull them apart sooner than if the temperature were rising slowly. The result is several degrees or more of anticipation which helps produce closer control.

### Extreme Sensitivity

The strut and contact assembly operates by slow make and break. This means that every temperature change, no matter how small, causes a corresponding change in the space between the electrical contacts. Therefore, contact action can be produced by a very small temperature change, which accounts for the THERMOSWITCH® controller's excellent resolution sensitivity of 0.1°F (0.05°C).

### Vibration Resistance

Since the strut assembly is assembled under tension or compression, a properly installed unit has excellent vibration resistance and will provide the best possible control under difficult physical conditions.

# Agency Approved

Various models are listed or component recognized by Underwriters Laboratories (UL) and certified by the Canadian Standards Association (CSA).

# THERMOSWITCH® Controllers

THERMOSWITCH UNIT TYPE	DIMENSIONS	DESCRIPTION	CATALOG NUMBER
	8 to 10 <b>T M</b>	The basic element of all THERMOSWITCH® controllers. Has all the desirable features	401-017000-000
	.625 to .614 DIA. (200 to 250)	of the ideal thermostat - high sensitivity, wide adjustment range, small size, rugged	401-017021-000
	3.72 .38 to .63 (9.5 to 15.9) AT ROOM TEMP.	construction, vibration resistance, and low cost. The unit can be inserted into a .625 in	401-017002-000
CARTRIDGE (Series 17000)	(94.5) AT ROOM TEMP.	(15.88 mm) reamed hole. Approximate weight is 2.5 ounces (70 grams).	401-017023-000
No. of the Control of	1/2 NPT 8 to 10  .625 to .614 DIA. (15.88 to 15.65)		401-017100-000
		Has all the features of the Cartridge Type plus the addition of a pipe thread for	401-017121-000
		mounting. Approximate weight is 5 ounces (140 grams).	401-017102-000
HEX HEAD (Series 17100)	(9.5 to 15.9) 4.28 (108.7) 4.28 (108.7)		401-017123-000
	.625 to .614 DIA. (15.88 to 15.85)	This unit has the same mounting	4 01-017200-000
///		as the Cartridge Type but is designed so modifications may be included. It also can be inserted into a .625 in (15.88 mm) reamed hole. Approximate weight is 3	01-017221-000
			401-017202-000
BLOCK HEAD (Series 17200)	(92.9)	ounces (84 grams).	01-017223-000
2004	8 to 10 (200 to 250)  8 s32 3 HCLES  (15.88 to 15.65)  7 c92  (15.88)  (91.3)  0.622	Has all the features of the Block Head Type except a mounting flange has been	401-017300-000
			401-017321-000
		provided. Approximate weight is 4 ounces (112 grams).	401-017302-000
FLANGE HEAD (Series 17300)	4.28 (106.9) 38 to 63 (7.748) (7.749) AT ROOM TEMP.		01-017323-000
	6.50 (123.0) (123.0) (123.0) (123.0) (123.0) (123.0) (15.81 to 15.65) (12 NPT (123.0) (15.81 to 15.65) (12 NPT (123.0) (12.0) (1	Has electric conduit junction box containing	401-017800-000
		terminal block and temperature adjusting dial and knob. Extended hexagonal	401-017821-000
JUNCTION BOX IMMERSION (Series 17800)		section with pipe thread permits easy mounting into tapped hole of boss,	401-017802-000
		immersing shell into fluid medium to be controlled.	01-017823-000
	1.00 HEX. 7 6 to 8 T (15.88 to 15.65) (15.88 to 15.65) (15.89 to 15.65)	The Coupling Head Type has a hexagonal	401-018000-000
		mounting section withpipe threads at each end. This unit may be directly	401-018021-000
		attached to electrical conduit. Approximate weight is 5 ounces	401-018002-000
COUPLING HEAD (Series 18000)	4.66 0 to .25 (0 to 6) AT ROOM TEMP.	(140 grams).	401-018023-000

inch (mm) 4= Normally Stocked

# -100 to 600°F/-73 to 316°C

TEMP. RANGE	CONTACT OPERATION ON TEMP. RISE	SHELL AND HEAD MATERIAL	APPROX. DEGREES CHANGE PER FULL TURN OF ADJUSTING SLEEVE	EXTREME TEMPERATURE EXPOSURE	CURRENT RATING	FACTORY TEMP. SETTING TOLERANCE	APPLICABLE MODIFIC- ATIONS (see Modification	APPLICABLE SPECIAL FEATURES ons and Special
	KISE	MAILMAL	ADJUSTING SLEEVE			(MOD. #3)	Features	
-100 to +400°F -73 to +204°C	Opens	Brass	90°F/50°C	Unless other			1	
<b>71</b> (F)	Closes		80°F/45°C		sistors. Tun	gsten filament	2 3	31 34 35
-73 to +316°C	Opens	300 Series	110°F/60°C	the steady st	lamps have an inrush 10 to 15 times the steady state current. Do not exceed ratings.			35
	Closes	S.S. Shell	100°F/55°C	exceed rating	js. 			
-100 to +400°F -73 to +204°C	Opens	Brass	80°F/45°C	UNITS THAT <u>OPEN</u> ON  TEMPERATURE		UNITS THAT <u>OPEN</u> ON TEMPERATURE RISE	1 thru 14	31 34
<b>71</b> @	Closes		75°F/40°C	RISE: 100°F/-73°C				
-100 to+600°F	Opens	300 Series	100°F/55°C	indefinitely and 100°F/55°C above				35
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	set point for one hour maximum	*			
-100 to +400°F	Opens	Brass	80°F/45°C	UNITS THAT	AC 10 amps 120 volts	± 5°F from +32° to +100°F ± 3°F or ± 2% of Setting Value		
-73 to +204°C	Closes		70°F/40°C	CLOSE ON TEMPERATURE			1 thru	31
-100 to +600°F	Opens	300 Series	100°F/55°C	RISE: -100° to +400°F/ -73° to +204°C	5 amps 240 volts (non-	(whichever is greater)	14	34
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	-100°F/-73°C indefinitely and	inductive)	From 100° to 600°F		
-100 to +400°F	Opens	Brass	80°F/45°C	500°F /260°C for one hour maximum	DC ratings	UNITS THAT		
-73 to +204°C	Closes	Diass	70°F/40°C	maximam	consult Fenwal	CLOSE ON TEMPERATURE	1 thru	31
-100 to +600°F	Opens	300 Series	100°F/55°C	-100° to +600°F/ -73° to +316°C		RISE	14	34
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	-100°F/-73°C indefinitely and				
-100 to +400°F	Opens	Brass	125°F/70°C	700°F /370°C for one hour		± 5°F or 3%		
-73 to +204°C ⑤ ●	Closes	ыазэ	75°F/40°C	maximum		of Setting Value (whichever is	1	31
-100 to +600°F	Opens	300 Series S.S. Shell	160°F/90°C			greater)	3	34
	Closes	Brass Head	90°F/50°C		ATURE OFFSE ESSURE (APF			
-100 to +400°F	Opens		80°F/45°C		Pressure PSI Se			
-73 to +204°C	Closes	Closes Brass 75°F/40°C		200 + 6°F / 3°C 300 + 9°F / 5°C			1 2	31
-100 to +600°F	Opens	300 Series	100°F/55°C	400 500		+ 12°F / 7°C + 15°F / 8°C	3 4	34 35
-73 to +316°C	Closes	S.S. Shell Brass Head	90°F/50°C	Collapsing pressure (brass shell) 1- Collapsing pressure (S.S. shell) 3,5		osi at room temperature	14	

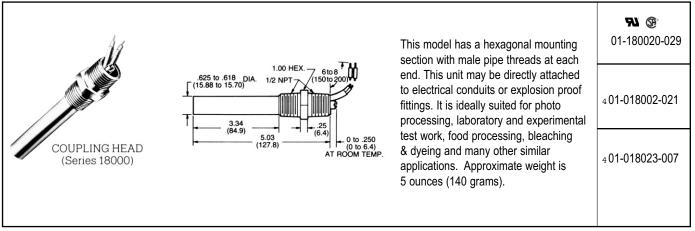
Recognized under the Components Program of Underwriters Laboratories, Inc. (XAPX2)

Underwriters Laboratories Listed (XAPX)

GP Certified by Canadian Standards Association (Class 4813 02) CSA File No. LR7378

<sup>\*</sup> UL and CSA units rated for AC operation only.

# **CORROSION RESISTANT Controller**



4 = Normally Stocked

### **APPLICATION HINTS - Contact Protection**

Capacitors are not needed under average conditions. For smoother control of small loads (below 1/10th the controller rating or to prevent contact bounce due to vibration use capacitance in  $\mu F$ ) of 0.28 divided by line voltage.

**NOTE:** Capacitors should be rated a minimum of 600 volts for 120 volt circuits and a minimum of 1000 volts for 240 volt circuit.

VOLTAGE	SERVICE	CAPACITANCE (µF)		
120 VAC	Resistance	None Required		
240 VAC	Resistance	0.1		
120 or 240 VAC	Relays	0.001 to 0.01		
15 to 25 VAC	Relays	0.02		
120 or 240 VAC	Motors	Use Relay		

**NOTE:** Capacitors should be wired in parallel with thermostat leads. For exceptional vibration, increase above values 5 to 10 times.

# -100 to 600°F/-93 to 316°C

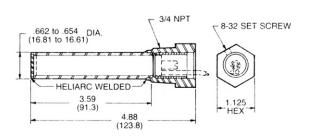
-100 to +500°F/ -73 to 260°C	Opens	All Type 316 S.S.	100°F/ 55°C	-100°F/-73°C indefinitely and 100°F/55°C above set point for 1 hour maximum	AC 10 amps 120 volts 5 amps 240 volts	± 5°F from -100 to 100°F ± 3°F or 2% of setting value (whichever is greater) from 100 to 600°F	1 2 3 4 14
-100 to +600°F -73 to +316°C	Closes			-100°F/-73°C indefinitely and 700°F/370°C for 1 hour maximum	DC ratings consult Fenwal	± 5°F or 3% of setting value (whichever is greater)	SPECIAL FEATURE 31

# **RATINGS**

Unless otherwise specified, all rating apply to non-inductive loads, such as heaters or resistors. Tungsten filament lamps have an inrush of 10 to 15 times the steady state current. Do not exceed switch rating at any time.

# **PROTECTIVE WELLS**

# For use with 170XX 5/8" Diameter Cartridge THERMOSWITCH Controllers



Catalog No. 34-011201-000 Hex Head Well (321 Stainless Steel Well & Head)

### **Applicable Modifications**

1 Special Marking

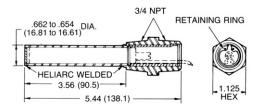
#### Applicable Special Features

31A Extended Shell

Approximate weight is 4 ounces (112 grams)

Pressure Ratings: 100 psi at -100°F to +250°F

60psi at 600°F



Catalog No. 34-011204-000 Coupling Head Well (321 Stainless Steel Well & Head)

### **Applicable Modifications**

1 Special Marking

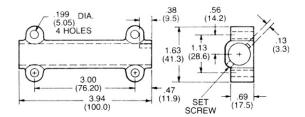
### **Applicable Special Features**

31A Extended Shell

Approximate weight is 5 ounces (140 grams)

Pressure Ratings: 100 psi at -100°F to +250°F

60 psi at 600°F

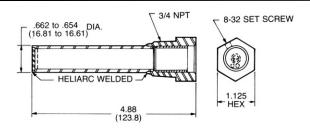


### Catalog No. 34-011100-002 Aluminum Surface Mounting Well

Approximate weight is 4 ounces (112 grams)

Pressure Ratings: 100 psi at -100°F to +250°F
60 psi at 600°F

# For use with 172XX and 173XX THERMOSWITCH® Controllers



Catalog No. 34-011208-000 Low Pressure Hex Head Well (321 Stainless Steel Well & Head)

### **Applicable Modifications**

Special Marking

# **Applicable Special Features**

31A Extended Shell

Approximate weight is 4 ounces (112 grams)

Pressure Ratings: 100 psi at -100°F to +250°F 60 psi at 600°F

In many applications involving liquids and gases, the use of a well is recommended. When the removal of a hex or coupling head THERMOSWITCH® controller would require draining of the container in which it is inserted, the use of a well assembly permits removal of the controller at any time without other disturbances.

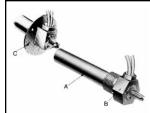
When surrounding ambients are subject to extreme changes thus affecting THERMOSWITCH® control, the well makes it possible to insert the THERMOSWITCH® controller completely into the medium being controlled thereby eliminating these ambient temperature effects or "head effect".

A well offers protection in applications where fluids have a corrosive effect on the brass shell of the THERMOSWITCH® controller.

NOTE: Certain gases or liquids (including water at elevated temperatures) could be corrosive and/or cause electrolytic action, which could severely shorten the life of the controller. Where corrosion or electrolysis is suspect, the use of stainless steel heliarc welded thermowells or various platings or coatings may increase controller life. The rate of corrosion or electrolysis is influenced by a great many system parameters such as chemical makeup and temperature of the solution, stray electric currents, etc. Consult the supplier of your chemicals or Fenwal for suggestions.

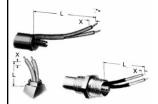
In addition, use a well to protect the THERMOSWITCH® controller from external forces or blows which could affect its operation.

# **MODIFICATIONS**



### (1) Special Marking 01-990010-XXX

Special marking may be rubber stamped in indelible ink at points A, B, or C. Amount of marking is limited to the space available. Specify text and location of marking.



# (2) Extended Lead Wires 01-9902X-XXX

Lead wires may be extended to any length. Wire lengths are specified at that portion of lead wire outside of the THERMOSWITCH® controller, indicated by dimension "L". Special lead wire stripping may also be obtained by specifying length shown as dimension "X".

# (3) Factory Temperature Setting 01-990030-00X

The controller may be preset at Fenwal to any temperature within its listed range to a minimum of 32°F (0°C). Unless this modification is specified, units are preset at approximately 75°F (25°C). Modification 4 is recommended when ordering a factory set unit to preclude a possible shift in set point due to mishandling.



## (4) Temperature Restraining Device 01-990040-000

A restraining device may be added to secure the temperature adjustment sleeve after calibration. This modification deters tampering with the setting. It also minimizes the possibility of a shift in calibration due to vibration.



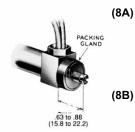
### (5) Tamper-proof Cap 01-990050-000

A tamper-proof cap can be furnished to prevent tampering with a THERMOSWITCH controller equipped with Modification 4 above.



#### (6) Dial and Knob 01-990061-0XX

A large dial and knob may be added to certain THERMOSWITCH controllers. Graduations are marked from "4" to "7" for adjustment to higher or lower temperature. Controllers may be ordered unset or factory preset. Dial will be set on NO. 4 position unless otherwise specified.



# (8) Moisture Resistant Seal 01-990080-001

Under certain conditions where there is excessive moisture or vapor, a moisture resistant seal may be added to protect the interior of the THERMOSWITCH controller. Modification 13 should be ordered with this modification.

## 01-990080-002

A same as 8A above except seal is four hole type so dial and knob may be used. Modification 13 should be ordered with this modification.



Modifications which cannot be combined.

MOD	4	5	6	8	10	14
4						
5						
6						
8						
10						
14						



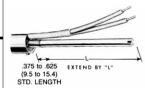
## (10) Moisture Resistant Tamper-proof Cap 01-99011X-XXX

To seal a controller against moisture and tampering, a moisture resistant, tamper-proof cap may be mounted over the adjusting sleeve. It may be used with unset or factory preset units.



# (13) Packing Gland on Lead Wires 01-990130-00X

In installations where moisture may enter THERMOSWITCH<sup>®</sup> controller around lead wires, a packing gland is recommended. Modification 8 should be used with this modification.



### (14) Extended Temperature Adjusting Sleeve 01-990140-XXX

Adjustment sleeve extensions are available only in multiples of one inch. When ordering, the length specified is the "extended by" length "L". For example, if the standard adjusting sleeve length for the controller ordered is  $\frac{1}{2}$  to  $\frac{1}{2}$  inch, and a 4 inch extension is ordered, the overall length will be  $\frac{4}{2}$  to  $\frac{4}{2}$  inches. Minimum ordering quantities apply.

## SPECIAL FEATURES

When special features are specified, THERMOSWITCH® controllers are assigned a special catalog number. As a result, THERMOSWITCH® controllers as received may bear a different catalog number than the one specified on the customer order.

# 31 Extended Shell - THERMOSWITCH® Controllers

In applications where a standard THERMOSWITCH® controller is too short to reach the medium to be controlled, the shell length may be extended. Extension must be ordered in increments of 1 inch beyond standard length.

### 31A Extended Shell - Protective Wells

Wells may be extended in increments of one inch. The THERMOSWITCH® controller must also be extended equally in length.

# 34 Plating Of All Exposed Brass Parts

To overcome certain corrosive conditions, all exposed brass parts may be plated with nickel.

# 35 Polyvinyl Chloride (PVC) Lead Wires

PVC insulated wire can be supplied as a moistureresistant leadwire for those applications where the operating temperature does not exceed 175°F (80°C).

### **HOW TO ORDER**

- 1. Select controller and/or protective well detailed on Pages 2 7.
- 2. Order using catalog number.
- Select applicable Modifications and/or Special Features detailed on Page 8 and order using 11 digit number shown

In applications where a standard THERMOSWITCH® controller is too short to reach the medium to be controlled, the shell length may be extended. Extension must be ordered in increments of 1 inch beyond standard length.



Operation outside specifications could result in failure of the Fenwal product and other equipment with injury to people and property.

NOTE: Specifications subject to change without notice



400 MAIN STREET, ASHLAND, MA 01721 TEL: (508) 881-2000 FAX: (508) 881-7619 www.fenwalcontrols.com

© 2009 Kidde-Fenwal Printed in U.S.A. TAG

These instructions do not purport to cover all the details or variations in the equipment described, nor do they provide for every possible contingency to be met in connection with installation, operation and maintenance. All specifications are subject to change without notice. Should further information be desired or should particular problems arise which are not covered sufficiently for the purchaser's purposes, the matter should be referred to KIDDE-FENWAL, Inc., Ashland. Massachusetts.

P/N 1.10.23 4/08/09